Safety Data Sheet



1. Identification

Product Information: M872-6802,M872-6804

Product Name: HEAT CURE COMPOUND CLEAR 20Z

Recommended Use: Surface Preparation or Protection

Supplied by: Mohawk Finishing Products

Division of RPM Industrial Coatings Group

3194 B Hickory Blvd Hudson, NC 28638

USA

Company Phone No: (800) 522-8266

Emergency Phone No. CHEMTREC: (800) 424-9300

International Emergency No. CHEMTREC: (703) 527-3887 (Collect calls are accepted)

2. Hazards Identification

GHS Classification

Symbol(s) of Product

This material is not classified as hazardous by the Globally Harmonized System (GHS) or by Occupational Safety & Health Administration (OSHA) Hazard Communication criteria

Signal Word

No Signal Word has been assigned

3. Composition/Information on ingredients

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt. %</u>	GHS Symbols	GHS Statements
epoxidized soybean oil	8013-07-8	10-30	GHS07	H332
barium nonylphenate	28987-17-9	0.1-1	No Information	No Information
barium 2-ethylhexanoate	2457-01-4	<0.1	No Information	No Information

The exact percentage (concentration) of ingredients is being withheld as a trade secret.

The text for GHS Hazard Statements shown above (if any) is given in the "Other information" Section.

4. First-aid Measures



FIRST AID - EYE CONTACT: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

FIRST AID - SKIN CONTACT: IF ON SKIN: Gently wash with plenty of soap and water. If skin irritation occurs: Get medical advice/ attention.

FIRST AID - INGESTION: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician.

FIRST AID - INHALATION: IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician.

5. Fire-fighting Measures

SPECIAL FIREFIGHTING PROCEDURES: This product is not expected to burn under normal conditions of use.

FIREFIGHTING EQUIPMENT: None.

6. Accidental Release Measures

ENVIRONMENTAL MEASURES: No Information

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Follow personal protective equipment recommendations found in Section VIII. Personal protective equipment needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred, and the training and the expertise of employees in the area responding to the spill. Do not allow the spilled product to enter public drainage system or open waterways.

7. Handling and Storage





HANDLING: Avoid inhalation and contact with eyes, skin, and clothing. Wash hands thoroughly after handling and before eating or drinking.

STORAGE: Keep containers closed when not in use. Store in cool well ventilated space away from incompatible materials.

8. Exposure Controls/Personal Protection

Ingredients with Occupational Exposure Limits

Chemical Name	ACGIH TLV-TWA	ACGIH-TLV STEL	OSHA PEL-TWA	OSHA PEL-CEILING
epoxidized soybean oil	N.D.	N.D.	N.D.	N.D.
barium nonylphenate	N.D.	N.D.	N.D.	N.D.
barium 2-ethylhexanoate	N.D.	N.D.	N.D.	N.D.

Further Advice: MEL = Maximum Exposure Limit OES = Occupational Exposure Standard SUP = Supplier's Recommendation Sk = Skin Sensitizer N.E. = Not Established N.D. = Not Determined

Personal Protection



RESPIRATORY PROTECTION: Use NIOSH approved respiratory protection.



SKIN PROTECTION: Wear chemical resistant footwear and clothing such as gloves, an apron or a whole body suit as appropriate.



EYE PROTECTION: Wear chemical-resistant glasses and/or goggles and a face shield when eye and face contact is possible due to splashing or spraying of material.



OTHER PROTECTIVE EQUIPMENT: No Information



HYGIENIC PRACTICES: It is good practice to avoid contact with the product and/or its vapors, mists or dust by using appropriate protective measures. Wash thoroughly after handling and before eating or drinking.

9. Physical and Chemical Properties

Appearance: Cloudy Viscous Liquid **Physical State:** Liquid

Odor: Strong Solvent **Odor Threshold:** Not Determined 1.194 Not Determined Density, g/cm3: pH: Freeze Point, °F: Not Determined Viscosity: Not Determined Partition Coefficient, n-octanol/ Not Determined

Solubility in Water: Not Determined water:

Decomposition temperature, °F: Not Determined **Explosive Limits, %:** Not Determined

361.4 Boiling Range, °F: Flash Point, °F: Not determined

Combustibility: **Does not Support Combustion** Auto-Ignition Temperature, °F: Not Determined **Evaporation Rate:** Slower than Diethyl Ether Vapor Pressure, mmHg: Not determined

Vapor Density: Not Determined Color: Clear

N.I. = No Information

10. Stability and reactivity

STABILITY: Stable under normal conditions.

CONDITIONS TO AVOID: Contact with incompatible materials.

INCOMPATIBILITY: Acids, Bases, Oxidizing agents

HAZARDOUS DECOMPOSITION PRODUCTS: Not determined.

11. Toxicological information



Practical Experiences

EMERGENCY OVERVIEW: No Information

EFFECT OF OVEREXPOSURE - EYE CONTACT: No Information

EFFECT OF OVEREXPOSURE - INGESTION: No Information

EFFECT OF OVEREXPOSURE - INHALATION: No Information

EFFECT OF OVEREXPOSURE - SKIN CONTACT: No Information

CARCINOGENICITY: No Information

PRIMARY ROUTE(S) OF ENTRY:

Acute Toxicity Values

The acute effects of this product have not been tested. Data on individual components are tabulated below

CAS-No.Chemical NameOral LD50Dermal LD50Vapor LC508013-07-8epoxidized soybean oil21000 mg/kg Rat>19600 mg/kg Rabbit>20.1

N.I. = No Information

12. Ecological information

ECOLOGICAL INFORMATION: Ecological evaluation of this material has not been performed; however, do not allow the product to be released to the environment without governmental approval/permits.

13. Disposal Information



Product

DISPOSAL METHOD: Waste from this material may be a listed and/or characteristic hazardous waste. Dispose of material, contaminated absorbent, container and unused contents in accordance with local, state, and federal regulations.

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Follow personal protective equipment recommendations found in Section VIII. Personal protective equipment needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred, and the training and the expertise of employees in the area responding to the spill. Do not allow the spilled product to enter public drainage system or open waterways.

14. Transport Information

SPECIAL TRANSPORT PRECAUTIONS: No Information

DOT: NON REGULATED

IATA: NON REGULATED

IMDG: NON REGULATED

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

None Known

SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

TOXIC SUBSTANCES CONTROL ACT

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA components exist in this product.

U.S. State Regulations:

CALIFORNIA PROPOSITION 65



★ WARNING: Cancer - www.P65Warnings.ca.gov.

Crystalline Silica, Cancer, 0.0005%

16. Other Information

Revision Date: 7/26/2025 **Supersedes Date:** 7/27/2024

Reason for revision: Substance and/or Product Properties Changed in Section(s):

02 - Hazards Identification

09 - Physical & Chemical Information14 - Transportation Information15 - Regulatory Information

Datasheet produced by: Regulatory Department

HMIS Ratings:

Health:	1	Flammability:	0	Reactivity:	0	Personal Protection:	X
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Volatile Organic Compounds, gr/ltr: 1

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product where instructions and recommendations are not followed.

Only the original U.S. - English version is authoritative.